

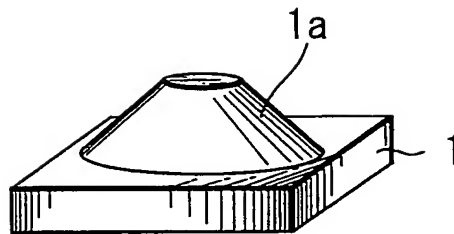
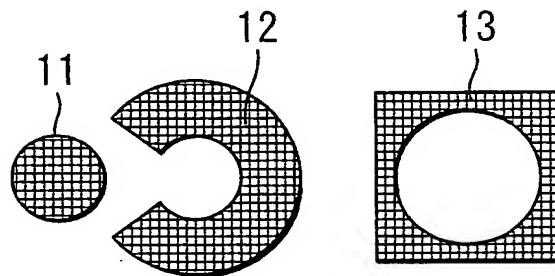
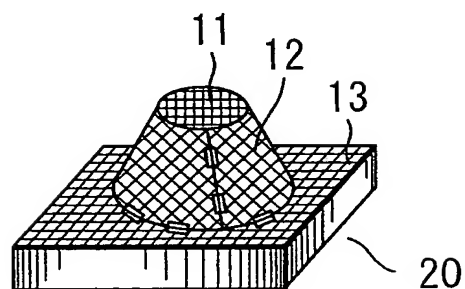
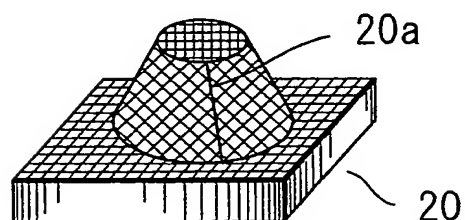
FIG. 1*FIG. 3A**FIG. 3B**FIG. 3C*

FIG. 2A

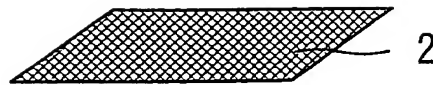


FIG. 2B

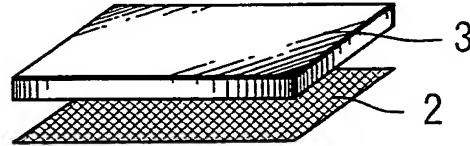


FIG. 2C

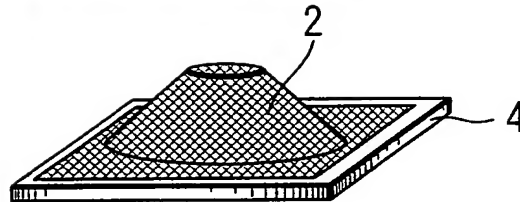


FIG. 2D

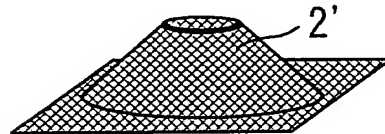


FIG. 2E

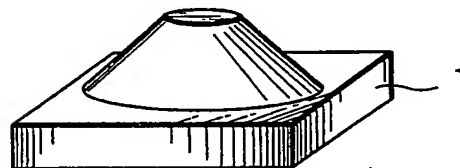


FIG. 2F

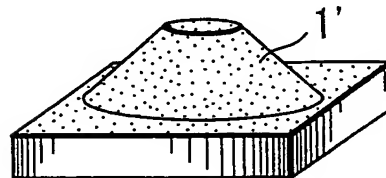


FIG. 2G

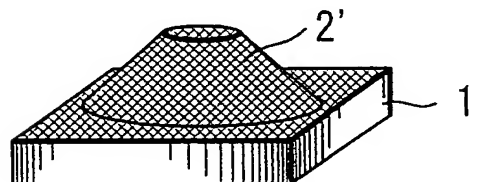
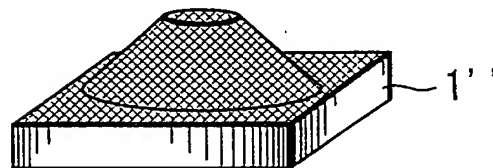


FIG. 2H



DESCRIPTION OF REFERENCE NUMERALS

- 1 die
- 1a three-dimensionally curved surface part of the die
- 1' die coated with a photoresist
- 1" etching-finished die
- 2 photomask
- 2' mold-finished photomask
- 3 far-infrared ray heater
- 4 die for vacuum mold
- 11, 13, 13.... photomasks
- 20 die coated with a photoresist
- 20a seam on die surface